

Assembly JR-1200 Wing.

The model JR-1200 Wing is delivered in separate parcels :



Required tools :

- Socket spanner 13 mm
- Allen key 4 mm

Detail included necessities required for assembly :

- Finishing bottom of the base (1).
10 pieces : caps.



- Assembly of seats on base (1).
4 + 6 pieces : bolts DIN 6921 M8x25
4 + 6 pieces : washer DIN 440 R M8

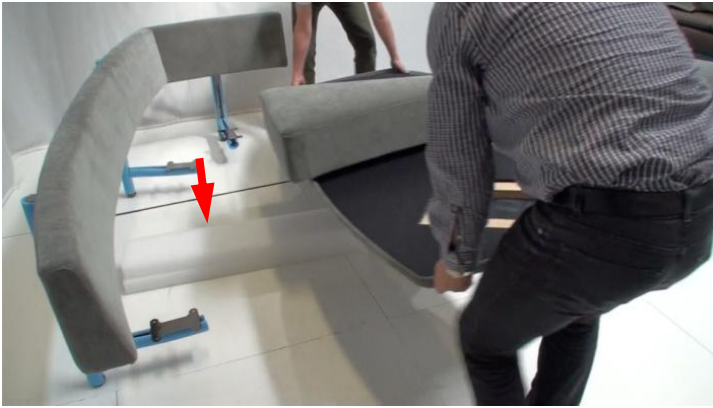


- Assembly of back (2) to base (1).
3 x 4 pieces : bolts DIN 7991 M6x25

- **Adjustable legs** : FELT : used for sensitive floor areas : e.g.: parquet/laminate.



If applicable the default mounted adjustable legs need to be replaced **before** assembly of the Wing.



Use the supplied white plastic blocks as support along the back of the base (1), under the fixed seat.



Slide the base (1) over the mounting plates of the back supports (2).

Please note : mind the proper positioning of the mounting plates into the provided slots at the bottom of the base (1).



Secure the base (1) with each time 4 bolts DIN 7991 M6x25 to the mounting plate.



Position and tighten the bolts by hand, without tools.

Once bolt is correctly positioned, tighten it with an Allen key 4 mm.



The mobile parts of the seats (3 and 4) are locked during transport by means of fixing bolts. These fixing bolts must be permanently removed **after** assembly.



Place the corner seat (3) with the locked mechanism onto the base (1), as such that the mechanism falls into the milled indentation of the base (1).



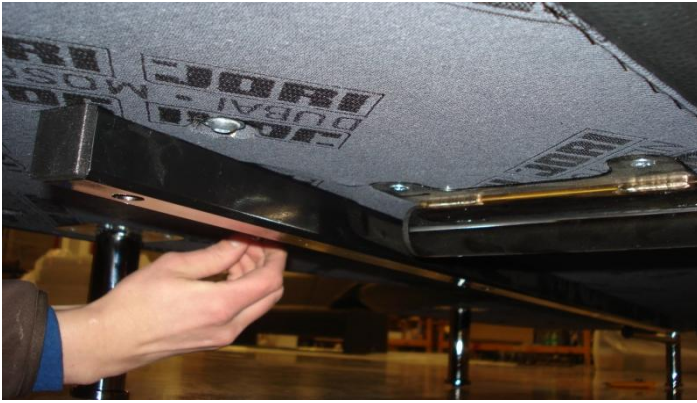
Please note that while positioning the seat, the mechanism on the bottom does not damage the edge of the base (1).



Place the lounge seat (4) with the locked mechanism onto the base (1), as such that the mechanism falls into the milled indentation of the base (1).



Please note that while positioning the seat, the mechanism on the bottom does not damage the edge of the base (1).



Secure the corner seat (3) with :

- 4 bolts **DIN 6921 M8×25**.
- 4 washers **DIN 440 R M8**.



Secure the lounge seat (4) with:

- 6 bolts **DIN 6921 M8×25**.
- 6 washers **DIN 440 R M8**.



Position and handtighten the bolts with a socket spanner 13 mm. Before tensioning the bolts, push the seat to be mounted to the fixed seat in order to obtain a good connection.

Then tension the bolts with a socket spanner 13 mm (max. 18 Nm).

To allow the operation of the mechanism, the fixing bolts must be removed.

Remove the red marked cap.
Loosen the fixing bolt through the vacant hole with socket spanner 13 mm.

These fixing bolts are only needed for a potential later transport.

Close the mounting holes on the bottom of the base (1) with the supplied caps (10 pieces).



Check after assembly the working of the mechanism.



NEVER MOVE OR LIFT THE WING AT THE ENDS OF THE SEATS.



EXTRA

- By means of adjustable legs, the height of the legs can be altered.
- Height adjustment allows to adjust the Wing to the irregularities of the floor flatness when so required.
- Turning in (clockwise) is for lowering; turning out (counterclockwise) is for heightening.
- By default the legs are equipped with glide feet. It is recommended to replace these with the supplied felt pads in case of sensitive floors.

View assembly movie on youtube : <https://youtu.be/sLkvzpw9IA>